Exhibit 15

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME:
FINISH TIME:

EXTRUSION #: 10-552-1 AMOUNT (FEET): 500
DATE: 3/25/94 SIGNATURE/DATE 3-25-94

MATERIALS :	MATERIAL DESC.	LOT# :	RM#
PEEK VICTREX 81 G		—	—

EXTRUDER 10 PROCESS PERSON T TOMAS
REQUESTOR J.LEE
PRODUCT SHFT SA#
SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY) FLUSH EXPERIMENTAL Y
DIE I.D. .098 OVAL N ROUND Y PRODUCTION N
MANDREL O.D. .072 XHEAD Y STRAIGHT N
SCREW TYPE ~~XCR159~~ CR 110393-1
SCREEN TYPE 20 100 20
START ID/OD .032/.038
FINISH ID/OD .032/.038

PROCESS PARAMETERS

TEMPERATURE SETPOINTS				SPEEDS & SETPOINTS		PSI & AIR	
ZONE 1	570.0	MELT	~~0~~ 0.0	SCREW RPM	9.9	HEAD PSI	2148.0
ZONE 2	~~680~~ 0.0	DIE 1	0.0	PSI SET	1875.0	DIE PSI	1823.0
ZONE 3	720.0	DIE 2	0.0	EXTR. AMP	8.9	AIR PSI 1	7.1
CLAMP	720.0	DIE 3	720.0	PUL SPEED	41	2	0.2
INLET	720.0	W/B TEMP	~~0.0~~ 8°C	W/B DIST.	.60	3	0.4
G/PUMP	32.0					4	0.4
PMP OUT	~~680.0~~						
XHEAD	0.0						

MATERIAL DRYING TMP. 250 DEWPOINT -70 # OF HRS DRYING 12

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5
G/PUMP PSI					
PUMP AMP					
SCREW RPM					
EXTRUDER AMP					
PULLER SPEED					
BARREL 1					
BARREL 2					
BARREL 3					
HEAD PSI					
TUBING O.D.					
AVG.DIA.					
AVG.STD.DEV.					

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME:
FINISH TIME:

EXTRUSION #: 10-553-1 AMOUNT (FEET): 500'
DATE: 3/25/94 SIGNATURE/DATE JMM 3-25-94

MATERIALS :	MATERIAL DESC.	LOT# :	RM#
PEEK VICTREX 81 G			

EXTRUDER 10 PROCESS PERSON T TOMAS
REQUESTOR J.LEE
PRODUCT SHFT SA#
SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY)	FLUSH		EXPERIMENTAL Y
DIE I.D. .098	OVAL N	ROUND Y	PRODUCTION N
MANDREL O.D. .072	XHEAD Y		STRAIGHT N
SCREW TYPE YCR 110393-1			
SCREEN TYPE 20 100 20			
START ID/OD .032/.038			
FINISH ID/OD .032/.038			

PROCESS PARAMETERS

TEMPERATURE SETPOINTS				SPEEDS & SETPOINTS		PSI & AIR	
ZONE 1	570.0	MELT	601	SCREW RPM	9.8	HEAD PSI	1979.0
ZONE 2	660.0	DIE 1	0.0	PSI SET	1803.0	DIE PSI	1723.0
ZONE 3	731.0	DIE 2	0.0	EXTR. AMP	9.6	AIR PSI 1	4.8
CLAMP	720.0	DIE 3	730.0	PUL SPEED	41	2	0.2
INLET	730.0	W/B TEMP	~~0.0~~ 75°C	W/B DIST.	.60	3	0.4
G/PUMP	32.0					4	0.4
~~PMP OUT~~	~~680.0~~						
XHEAD	0.0						

MATERIAL DRYING TMP. 280°F DEWPOINT -70 # OF HRS DRYING 12

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 6	ACTUAL 7	ACTUAL 8	ACTUAL 9	ACTUAL10
G/PUMP PSI	1714	1719	1716		
PUMP AMP	0	0	0		
SCREW RPM	9	9	10		
EXTRUDER AMP	8	9	9		
PULLER SPEED					
BARREL 1	1897	1975	1986		
BARREL 2	0	0	0		
BARREL 3	0	0	0		
HEAD PSI	1714	1719	1716		
TUBING O.D.	0.0000	0.0000	0.0000		
AVG.DIA.	0.0000	0.0000	0.0000		
AVG.STD.DEV.	0.0000	0.0000	0.0000		

ADVANCED CARDIOVASCULAR SYSTEMS
EXTRUSION DATA SHEET

START TIME:
FINISH TIME:
EXTRUSION #: 10-554-1 AMOUNT (FEET): 1,000
DATE: 3/25/94 SIGNATURE/DATE 3-25-94

MATERIALS :	MATERIAL DESC.	LOT# :	RM#
PEEK VICTREX 81 G			

EXTRUDER 10 PROCESS PERSON T TOMAS
REQUESTOR J.LEE
PRODUCT SHFT SA#
SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY)	FLUSH		EXPERIMENTAL Y
DIE I.D. .098	OVAL N	ROUND Y	PRODUCTION N
MANDREL O.D. .072	XHEAD Y		STRAIGHT N

SCREW TYPE XCR110393-1
SCREEN TYPE 20 100 20
START ID/OD .032/.038
FINISH ID/OD .032/.038

PROCESS PARAMETERS

TEMPERATURE SETPOINTS				SPEEDS & SETPOINTS		PSI & AIR	
ZONE 1	570.0	MELT	0.0	SCREW RPM	10.7	HEAD PSI	2025.0
ZONE 2	680.0	DIE 1	0.0	PSI SET	1803.0	DIE PSI	1771.0
ZONE 3	710.0	DIE 2	0.0	EXTR. AMP	8.6	AIR PSI 1	2.7
CLAMP	720.0	DIE 3	710.0	PUL SPEED	41	2	0.2
INLET	710.0	W/B TEMP	0.0	W/B DIST.	~~60~~ 76"	3	0.4
G/PUMP	32.0			Waterless		4	0.4
PMP OUT	~~680.0~~						
XHEAD	0.0						

MATERIAL DRYING TMP. 250 DEWPOINT -70 # OF HRS DRYING 12

ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 6	ACTUAL 7	ACTUAL 8	ACTUAL 9	ACTUAL10
G/PUMP PSI	1756	1760	1758	1756	1771
PUMP AMP	0	0	0	0	0
SCREW RPM	10	10	11	10	11
EXTRUDER AMP	8	9	8	10	8
PULLER SPEED					
BARREL 1	1970	2068	2049	1991	2016
BARREL 2	0	0	0	0	0
BARREL 3	0	0	0	0	0
HEAD PSI	1756	1760	1758	1756	1771
TUBING O.D.	0.0000	0.0000	0.0000	0.0000	0.0000
AVG.DIA.	0.0000	0.0000	0.0000	0.0000	0.0000
AVG.STD.DEV.	0.0000	0.0000	0.0000	0.0000	0.0000